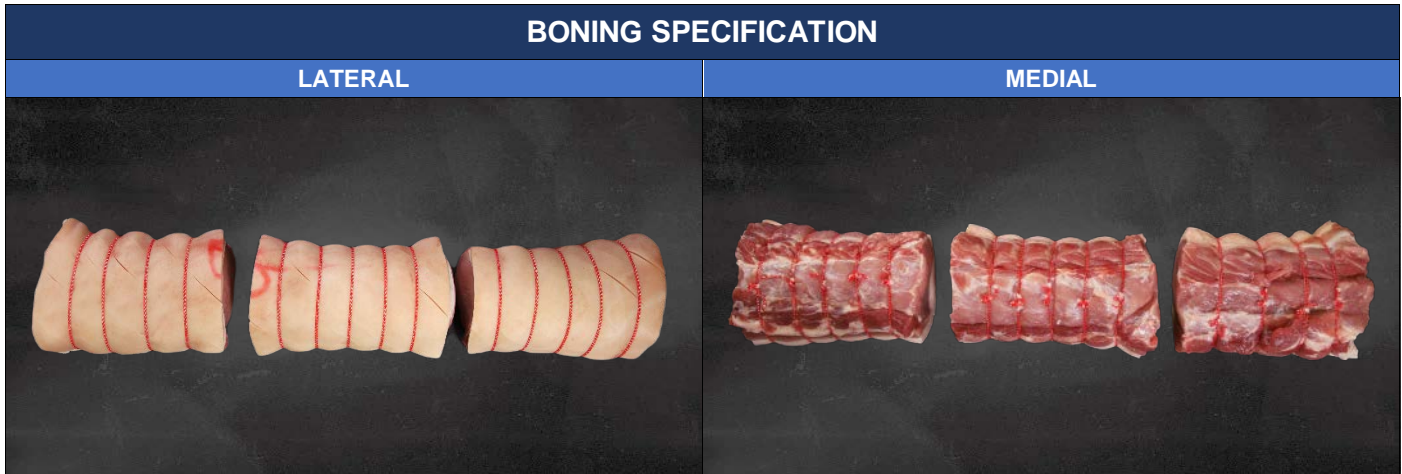
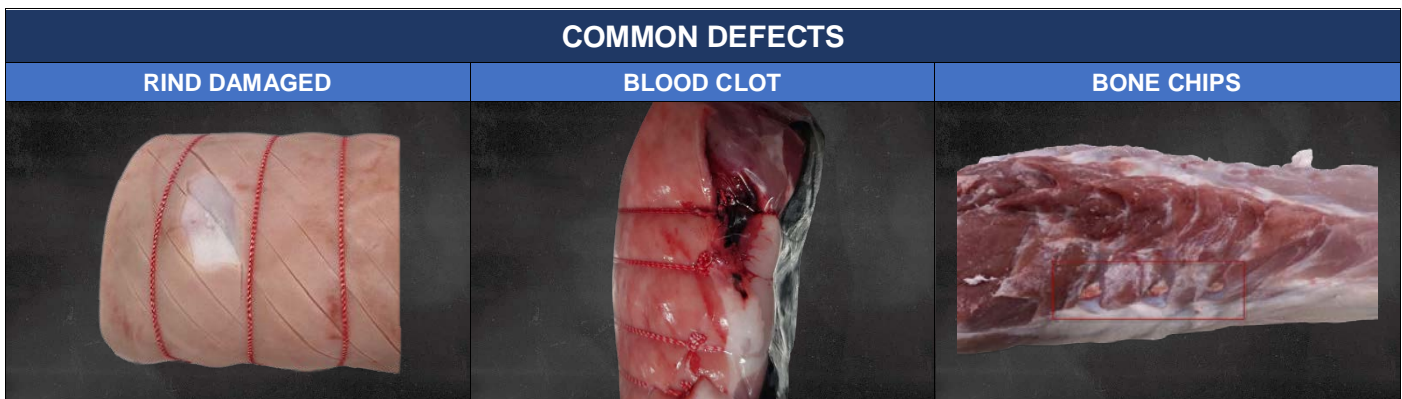


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CARCASE	SPECIFICATION POINTS	<ul style="list-style-type: none"> Grade: 1, 2, 3 P2 fat depth: < 14 mm Carcase weight: < 85.0 kg
	DEFECTS	<ul style="list-style-type: none"> Carcase hair Blood clot/bruise Foreign material (grease, rail dust, plastic, metal etc.) Zero tolerance defects (faeces, abscesses, ingesta etc.)

CUTTING FURTHER PROCESSING	PROCESS STEPS	<ul style="list-style-type: none"> Cut square between 4th-5th thoracic and 5th-6th lumbar vertebrae Remove sternum bone and soft bones (if required) Remove chine bones Fleece ribs Remove feather bones Remove loin from middle by a cut parallel to the dorsal edge, measured at 25 mm from the ventral edge of the eye of loin Score rind evenly at 45° and 20 mm intervals Roll loin ensuring uniform thickness String piece at 20 mm intervals Portion loin into 3 pieces for Grade 3 pigs Pump to moisture infusion rate: 10-12 %
	SPECIFICATION POINTS	<ul style="list-style-type: none"> Fat depth: < 10 mm Rind scored: 45° angle at 20 mm intervals Piece weight (green): 1.10-1.78 kg Piece weight (pumped): 1.20-2.00 kg Piece strung: double strung at 20 mm intervals Moisture infusion rate: 10-12%
	DEFECTS	<ul style="list-style-type: none"> Rind damaged Bruise/blood clot Bone chips and cartilage Foreign material (grease, rail dust, plastic, metal etc.)



Document Name	Document Code	Version Number	Written/Revised By	Reviewed By	Authorised By
Product Specification 371000J0	WP.QA.SPEC.312	1.0	Stephanie Po-Myat Thomas Ng	Scott Noon Matt Troy	Tom Stewart

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KEY SPECIFICATION POINTS

PRIMARY PACKAGING	SECONDARY PACKAGING	PACKING FORMAT

BAGGING	SPECIFICATION POINTS	<ul style="list-style-type: none"> • Bagging format: 1 soaker pad/piece and 1 piece/bag
	DEFECTS	<ul style="list-style-type: none"> • Incorrect or damaged packaging or label • Piece and soaker pad not aligned in bag • Leaking vacuum • Poor or loose shrink (pack not tight)
PACKING	SPECIFICATION POINTS	<ul style="list-style-type: none"> • Packing format: 6 packs/carton • Digi-label PLU: 710
	DEFECTS	<ul style="list-style-type: none"> • Incorrect or damaged packaging or label • Label not aligned on carton • Mixed product

ADDITIONAL REQUIREMENTS

BILL OF MATERIALS	LABELLING	MICROBIOLOGICAL
6001491 CARTON STACK FLOW BASE 130MM NEW (QTY:1) 6003073 LID BRUEMAR GOLD 4 CNR GLUED 573x373x60 (QTY:1) 6003154 BAG BRUEMAR GOLD 250X400 A600 COOL 50UM (QTY:6) 6003219 SOAKER PAD 75x150mm BLACK (QTY:6) 6000163 TWINE RED & WHITE 6000923 LABEL BLANK 60X43MM (QTY:6) 6001353 LABEL WP CARTON 70X148 (EXT ADHESIVE) (QTY:1)	EAN: N/A TUN: N/A Claims: N/A Allergens: N/A Country of Origin: N/A Label Format: 39 (NSW) Price: N/A Max. Shelf Life: 28 days Min. Life on Receipt: N/A	Standard Plate Count: < 100,000 cfu/g E. coli: < 100 cfu/g Coliforms: < 1,000 cfu/g Salmonella: < 0 cfu/25 g Enterobacteriaceae: < 10,000 cfu/g Yeast: N/A Mould: N/A Bacillus Cereus: N/A

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